

**CORPORATION FOR NATIONAL AND COMMUNITY SERVICE**

**SUNSHINE ACT MEETING NOTICE**

The National Civilian Community Corps Advisory Board gives notice of the following meeting:

**DATE AND TIME:** Wednesday, February 12, 2014, 1:30 p.m. – 2:30 p.m. (ET).

**PLACE:** Conference Room 8312, 8<sup>th</sup> floor, Corporation for National and Community Service Headquarters, 1201 New York Avenue, N.W. Washington, D.C. 20525.

**CALL-IN INFORMATION:** This meeting is available to the public through the following toll-free call-in number: **800-369-1759** conference call access code number **8093685**. Kate Becker will be the lead on the call. Any interested member of the public may call this number and listen to the meeting. Callers can expect to incur charges for calls they initiate over wireless lines, and the Corporation will not refund any incurred charges. Callers will incur no charge for calls they initiate over land-line connections to the toll-free telephone number. Replays are generally available one hour after a call ends. The toll-free phone number for the replay is 888-662-6649, replay passcode 2535. The end replay date: February 19, 2014, 2:29 p.m. (CT).

**STATUS:** Open.

**MATTERS TO BE CONSIDERED:**

- I. Meeting Convenes
  - Call to Order, Welcome, and Preview of Today's Meeting Agenda
  - Introduction & Acknowledgements
- II. Approval of Previous Meeting's Minutes

- III. Director's Report
- IV. Program Report
- V. Budget and Operations Report
- VI. Public Comment

**ACCOMMODATIONS:** Anyone who needs an interpreter or other accommodation should notify the Corporation's contact person by 5:00 p.m. Friday, February 7, 2014.

**CONTACT PERSON FOR MORE INFORMATION:** Erma Hodge, NCCC, Corporation for National and Community Service, 9th Floor, Room 9802B, 1201 New York Avenue N.W., Washington, D.C. 20525. Phone: 202-606-6696. Fax: 202-606-3459. TTY: 800-833-3722. E-mail: [ehodge@cns.gov](mailto:ehodge@cns.gov).

---

Valerie E. Green  
General Counsel

---

Date